

RELIABLE, EFFICIENT POWER SUPPLY

Designed for long life and maintenance free operation under heavy duty conditions.

ALTERNATORS

ELECTRIC DRIVES AND APPLICATIONS





# MORE PERFORMANCE, PRECISION, AND PASSION FOR YOUR SUCCESS.

We see ourselves not just as a supplier, but much more as a reliable guide and expert partner that helps you better reach your goals.



MAHLE is a leading global development partner for the automotive and engine industry with unique systems competence in the areas of engine systems, filtration, electrics/mechatronics, and thermal management. Automobile and engine manufacturers worldwide rely on products and solutions from MAHLE.

This unique expertise and outstanding development competence can be found in our products and solutions around the globe: in commercial vehicles, ships, trains, agricultural and construction machinery, electric vehicles, and other demanding industrial applications such as forklifts, mobile hydraulics and factory equipment. As your development, systems, and service partner, we know your requirements and processes. We know what you and your customers need and, together with you, we create added value that brings fresh power to your success: tailor-made solutions with the highest performance and reliability, durability, and economic efficiency, which sustainably contribute to increasing energy efficiency and ecological added value.

WE DRIVE YOUR SUCCESS. WORLDWIDE. WITH PERFORMANCE, PRECISION, AND PASSION. MAHLE – DRIVEN BY PERFORMANCE.

## ALTERNATORS

Performance of alternators is based on long-term relationships with our customers, their high requirements and expectations and our own long-standing experience in development and production. Quality is guaranteed by applying procedures defined in the international standard ISO 9001. All business processes from customer requirements and expectations, through development and production to after-sales activities, are planned and controlled in detail. High operating reliability is assured by optimizing the design for use in different operating conditions, together with numerous validations of different alternators in our own laboratories and with field tests on vehicles.

The requirements of the Directive 2000/53/EC – End of Life Vehicles (ELV), amended by Commission Decisions 2005/438/EC and 2000/673/EC, which deal with prohibition and restriction of the use of some hazardous substan-ces, entered into force on July 1, 2007, are fully met. As are the legal obligations under the EU regulation 1907/2006 on the registration, evaluation, authorization and registration of chemicals - REACH valid from June 1, 2007.

Full attention is paid to the environment.

#### Applications

Alternators are designed to meet a wide range of engineering specifications and applications. They are used on petrol and diesel engines in the automotive industry, on trucks, buses, agricultural and construction machinery and other applications. Different versions of our alternators are designed taking into account the demands of each application and are designed for long life, maintenance free operation under extreme conditions.

External fan alternators are specially designed for operation in hard environmental conditions (dust, mud, salt, high vibrations level and high electrical and thermal load); for example agricultural and construction equipment. This is due to the design, which offers better protection of the alternator sub-assemblies giving the bearings and brushes a longer life, and includes the options of additional tubes for clean air in-take and trash screens. Compact alternators are designed for wide range of applications, where lower noise, compact design and operation at higher rotational speeds are specifically required; for example automotive and commercial vehicle applications.

Special versions of alternators are also available; for example alternators for battery-less systems used as a power supply for A/C devices, 48V alternators are designed as a power supply for electric motors for E-cut, AC voltage alternators together with electronic controlers as a power supply for special purpose vehicles (fire trucks, ambulance, ..., where an AC voltage 110V~, 230V~ is needed), alternators for heating devices, ....

### MAIN FEATURES

- High specific output power, high efficiency,
- Designed for long life, maintenance free operation under heavy duty conditions,
- High operating reliability is assured by optimizing the design for use in different operating conditions,
- High resistance to salt spray, humidity, water, mud, dust, vibrations, high and low temperatures and other environmental influences,
- Designed to meet electromagnetic compatibility and other international directives and standards,
- Produced using ecologically sound technologies and environmentally friendly materials,
- Designed to meet a wide range of engineering specifications and applications.

### DESIGN

Alternators are air-cooled, 3-phase AC synchronous generators with specific claw-pole rotor design. The alternator range includes 6-pole pairs (AAG, AAK, AAL, AAN) and 8-pole pairs versions (AAT). The rotor contains an excitation (field) winding that is energized through slip rings and brushes. An internal electronic voltage regulator controls the amount of rotor field current in order to maintain the alternator output voltage within the required range. A 3-phase fullwave rectifier bridge rectifies the 3-phase AC voltage that is induced in the stator windings. Power Zener diodes of the press-fit type, which are built in rectifier bridge, provide over-voltage protection. Alternator cooling is provided by one external (classic alternators) or two internal fans (compact alternators). The negative terminal is normally grounded. Insulated ground versions, where the negative terminal is connected directly to the battery, are also available. Alternators are self-excited through excitation diodes (D+, diode trio) or directly from B+ terminal. Alternators are mounted on the internal combustion engine and driven by belt and pulley.

The alternator's construction and approved materials assure improved performance, long life, and maintenance free operation. Alternators are also designed to operate under the harshest environmental conditions: high and low temperatures, salt spray, humidity, water, dust, vibrations, aggressive liquids etc.

### MAIN SUBASSEMBLIES

#### Stator

The stator consists of 3-phase winding, which is wound on to a laminated stator pack. Electrical steel (cold rolled fully processed - Dynamo) of 0.5mm thickness, with controlled electrical and magnetic characteristics, is used as standard for alternators with higher performance requirements, to decrease electric and magnetic losses. Stators are specifically designed to achieve a high winding fill factor, to minimise electrical and magnetic losses, to lower winding temperatures and noise and to assure higher alternator output characteristics.

#### Rotor

The rotor excitation (field) winding fixed between the claw poles provides excitation of the alternator. The design of the rear part of the alternator (rotor, rear bracket, rectifier, regulator with brush holder) provides higher protection for the slip rings and brushes against environmental influences. Copper or bronze (CuSn5) slip rings together with metal-graphite brushes from established suppliers, are designed to meet long life requirements. The design of claw poles ensures efficient magnetic excitation and lower alternator noise.

#### Rectifier

The 3-phase full-wave rectifier bridge design with press-fit type power Zener diodes, ensures low temperatures at the rectifier diodes, high resistance to vibrations and over-voltage protection. Rectifiers are mounted on the outer or inner side of the rear end bracket, depending on the type of the alternator. Flexible arrangement of all types of terminals is ensured.

#### **Voltage Regulator**

The voltage regulator with brush holder and brushes is fitted on the alternator rear bracket. It is electrically connected to the field winding, and rectifier. Different types are available and can be divided with regard to:

- Electrical design: 14V, 28V and 48V regulating voltage
  - Functions: Mono-function with local or remote sensing, battery-less,... and Multi-function with local or remote sensing, bus interface...

- Technology: Thick-Film Hybrid, Microelectronic,
- Brush holder design (different alternator families, different connection terminals, ...).

Different Regulation voltages and Temperature coefficients are available in order to match different applications.

#### Bearings

A range of specially sealed roller bearings makes it possible to design alternators for specific applications, operating in the harshest conditions whilst achieving long, maintenance free life. Different bearings types and dimensions are used on different alternator families taking into account the mechanical load, required rotational speed and operating temperature. In addition special needle bearings are used on the AAT alternator family.

#### Mounting Brackets - Protection covers - Pulleys

A wide range of different standard and special mounting brackets and pulleys are available. A variety of plastic protection covers for different electrical terminal configurations are also available. New designs, if necessary, are made according to customers' requirements.

#### **Electrical terminals**

Electrical terminals can be screw or blade type in different configurations, alternatively connectors are offered. The main electrical terminals (B+, D+(L), W) may also be positioned on the side of protection covers. The position and the design of the electrical terminals can be adapted to the specific requirements of the customers. Output terminal B+ is a stud, M6, M8 and M10 are available.

#### Cooling

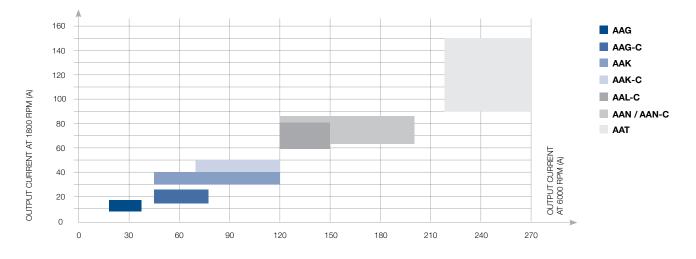
Efficient alternator cooling is a very important design issue, which allows high specific output power, lower operating temperatures, high reliability and a long alternator life. There are two different basic alternator designs due to the position of cooling fans:

- External fan (classic alternators) the fan provides effective through cooling of the alternator and its subassemblies. Protection covers with the facility to mount additional hoses for clean air intake and trash screens for difficult environments are available,
- Internal fans (compact alternators) two internal fans, positioned on the front and rear of the claw poles, provide more effective cooling particularly of the stator winding, allowing higher alternator rotational speed and lower acoustic noise. Greater protection against accidental contact is assured. Trash screens for protection against harsh environments are also available.

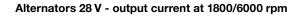
### RESEARCH AND DEVELOPMENT

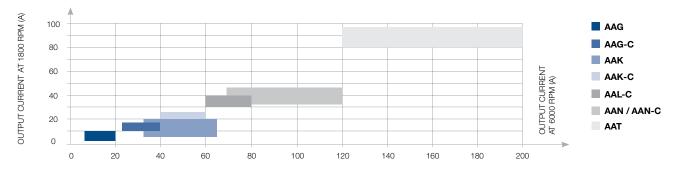
We keep abreast of all technical innovations in the field of alternators. New solutions are regularly applied to the design of new alternators. Energy conservation in vehicles is an absolute necessity. We are working continuously to optimize the design, increase specific output power and efficiency, and to incorporate the latest technology. The R&D laboratories are equipped to perform the majority of tests required in our and our customer's test specifications. Outside laboratory facilities are used for other specific test requirements.

### POWER RANGE



#### Alternators 14 V - output current at 1800/6000 rpm





# AAG

#### Applications

Applications with low electrical requirements and limited mounting space such as:

- Gen-sets,
- Small tractors,
- Small agricultural and construction machinery.

#### Options

Marine versions available.

#### Features

- Small size,
- Dust-proof,
- CW or CCW rotation fan,
- Over-voltage protection,
- Different configurations and types of electrical terminals available,
- Different types of pulleys and mounting brackets available according to customer's requirements,
- EMC approved and certified.

#### Design

- 3-phase 6-pole pairs synchronous generator with integrated rectifier and voltage regulator,
- Double insulated (G2) copper wire of temperature class > 200°C for stator and rotor windings,
- Rectifier with power press-fit type Zener diodes with operating temperature Tj=215°C max,
- Mono-Function Regulator (14V, 28V):
  - Self-Excitation Supply (D+, diode trio),
  - Thick-Film Hybrid,
- Metal-graphite brushes,
- Copper slip rings,
- External CW or CCW fan,
- Special roller type sealed bearings.

AAG

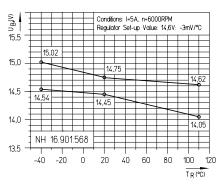


#### Main technical data

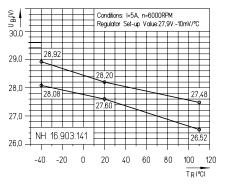
Туре	AAG		
Rated Voltage (V)	14 28		
Rated Current (A)	33 - 35	18	
Stator Diameter (mm)	108		
Cooling	Air cooling / Exte (CW or CCW)	ernal fan	
Weight <sup>1</sup> (kg)	~3.5		
Max Permanent / Short time Rotational Speed (RPM)	12.000 / 13.500		
Voltage Regulator	Mono-Function (14V / 28V)		
Power diodes Type	Press-fit Zener (35A (14V) / 50A (28V))		
Over-voltage Protection	YES		
Zener Voltage (V)	19-25 (14V) / 34	-40 (28V)	
Electrical terminals	B+, D+, W, B-		
Drive end bearing / Rear bearing dimension	17X40X12 / 12x28x12		
Protection of the Slip rings and Brushes Compartment	IP 54		
Operating (Storage) Temperatures	- 40°C to + 110	)°C (+ 130°C)	
EMC	Approved (Regu Rev.3: 2008-08	ulative ECE-R10 )	

<sup>1</sup> without pulley

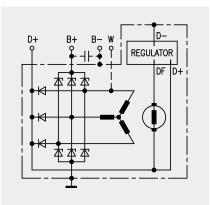
Mono-Function 14V



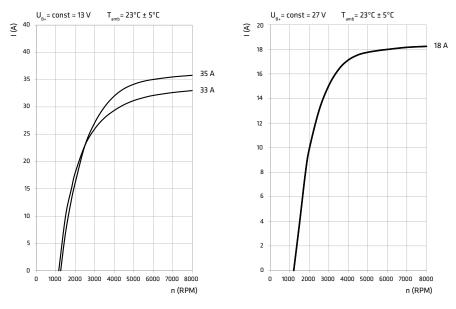
Mono-Function 28V



#### **Connection diagrams**



#### Performance curves



Test methods and conditions are based on standard ISO 8854.

Туре	n <sub>。</sub> (RPM)	l (A) at 1800 RPM	l (A) at 6000 RPM	Туре	n <sub>。</sub> (RPM)	I (A) at 1800 RPM	I (A) at 6000 RPM
14V 33A	1150	15	32	28V 18A	1200	8	18
14V 35A	1250	13	35				

Note: Alternator thermal stabilized at 3000 RPM, I= Imax at UB+= 13V (27V), Tamb=  $23^{\circ}C \pm 5^{\circ}C$ . Performance curves at higher ambient temperatures available.

# AAG COMPACT

#### Applications

Applications with higher electrical requirements and limited mounting space such as:

- Small tractors,
- . Small agricultural and construction machinery,
- Gen-sets, •
- . Small passenger cars,
- Special design for racing cars. •

#### Options

Insulated ground (return). Marine versions available.

#### Features

- Compact design and small size,
- Dust-proof, .
- CW or CCW rotation fans, .
- Multi-function regulator with . additional functions (14V),
- Pulleys and mounting brackets available according to customer's requirements
- . High specific output power, Over-voltage protection,
- -Higher protection against accidental contact, Lower noise level, •
- •
- Long life operation,
- EMC approved and certified.

#### Design

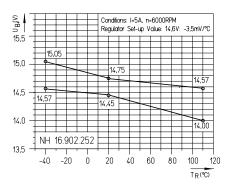
- 3-phase 6-pole pairs synchronous generator with integrated • rectifier and voltage regulator,
- Double insulated (G2) copper wire of temperature class over . 200°C for stator and rotor windings,
- Rectifier with power press-fit type Zener diodes with operating • temperature Tj=215°C max,
- Mono-Function Regulator (14V, 28V):
  - Self-Excitation Supply (D+, diode trio),
  - Microelectronic,
- Multi-Function Regulator (14V):
  - Direct Excitation Supply (B+),
  - · Microelectronic,
- Metal-graphite brushes and smaller diameter copper slip rings for higher brushes life,
- Two internal fans for CW or CCW rotation,
- Special roller type sealed bearings.

### Main technical data



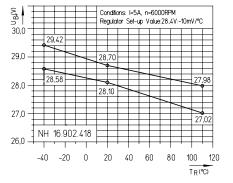
Туре	AAG			
Rated Voltage (V)	14	28		
Rated Current (A)	45 - 75	30 - 40		
Stator Diameter (mm)	108			
Cooling	Air cooling / Two internal fans (	(CW or CCW)		
Weight <sup>1</sup> (kg)	~3.5			
Max Permanent / Short time Rotational Speed (RPM)	13.000 / 15.000	13.000 / 15.000		
Voltage Regulator	Mono-Function (14V / 28V) / Multi-Function (14V)			
Power diodes Type	Press-fit Zener (35A (14V) / 50A (28V))			
Over-voltage Protection	YES			
Zener Voltage (V)	19-25 (14V) / 34-4	40 (28V)		
Electrical terminals Mono/ Multi-function regulator	(B+, D+, W, B-) / (B+, L, W, B-, DFM)			
Drive end bearing / Rear bearing dimension	17X40X12 / 12x2	8x12		
Protection of the Slip rings and Brushes Compartment	IP 54			
Operating (Storage) Temperatures	- 40°C to + 110°	C (+ 130°C)		
EMC	Approved (Regulative ECE-R10 Rev.3: 2008-08)			
<sup>1</sup> without pulley				

Mono-Function 14V

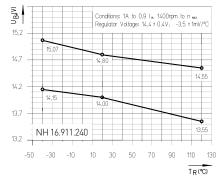


Mono-Function 28V

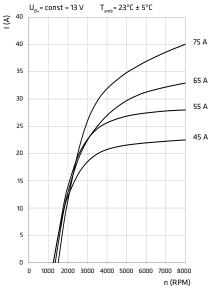
U<sub>B+</sub>= const = 27 V



#### Multi-Function 14V

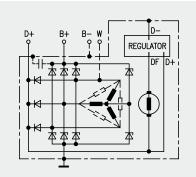


#### Performance curves

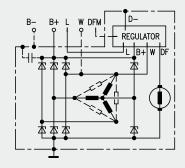


 $T_{amb} = 23^{\circ}C \pm 5^{\circ}C$ 

#### **Connection diagrams**



Mono-Function 14V, 28V



Multi-Function 14V

n (RPM)

Test methods and conditions are based on standard ISO 8854.

Туре	n <sub>。</sub> (RPM)	l (A) at 1800 RPM	l (A) at 6000 RPM
14V 45A	1250	20	44
14V 55A	1250	22	55
14V 65A	1350	20	64
14V 75A	1500	13	73

Туре	n <sub>。</sub> (RPM)	l (A) at 1800 RPM	l (A) at 6000 RPM
28V 30A	1250	12	30
28V 35A	1400	10	34
28V 40A	1450	8	39
201 10/1	1100		00

Note: Alternator thermal stabilized at 3000 RPM, I= Imax at UB+= 13V (27V), Tamb=  $23^{\circ}C \pm 5^{\circ}C$ . Performance curves at higher ambient temperatures available.

# AAK

#### Applications

- Agricultural and construction . machinery (Mid-range),
- Gen-sets, .
- Commercial vehicles,
- Older passengers cars, .
- Special applications (air-cooled engines, alternators for heating devices).

#### Options

AAK

Insulated ground (return). Marine versions available.

#### Features

- Heavy-duty design,
- Dust-proof,
- CW or CCW rotation fan, •
- Multi-function regulator with . additional functions (14V),
- Safety fan for hand contact protection available,
- Over-voltage protection,
- . Long life operation,
- Better protection of alterna-. tor sub-assemblies in harsh environment.
- Additional protective covers available for mounting an additional tube for clean air intake,
- EMC approved and certified. •

#### Design

- 3-phase 6-pole pairs synchronous generator with integrated • rectifier and voltage regulator,
- Double insulated (G2) copper wire of temperature class over • 200°C for stator and rotor windings,
- Rectifier with power press-fit type Zener diodes with operating temperature Tj=215°C max mounted on inner or outer side of rear bracket,
- Mono-Function Regulator (14V, 28V):
  - Self-Excitation Supply (D+, diode trio),
  - Thick-Film Hybrid,
- Multi-Function Regulator (14V):
  - Direct Excitation Supply (B+),
  - Microelectronic,
- Metal-graphite brushes and copper slip rings,
- External CW or CCW fan,
- Special roller type sealed bearings.

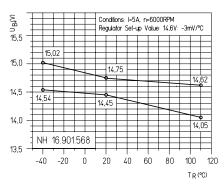
#### Main technical data



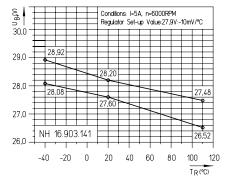
Туре	AAK			
Rated Voltage (V)	14	28		
Rated Current (A)	45 - 120	35 - 65		
Stator Diameter (mm)	125			
Cooling	Air cooling / Exter (CW or CCW)	nal fan		
Weight 1 (kg)	4.5 – 5.1			
Max Permanent / Short time Rotational Speed (RPM)	13.000 / 15.000			
Voltage Regulator	Mono-Function (14V / 28V) / Multi- Function (14V)			
Power diodes Type	Press-fit Zener (35A, 50A (14V) / 50A (28V))			
Over-voltage Protection	YES			
Zener Voltage (V)	19-25 (14V) / 34-	40 (28V)		
Electrical terminals Mono/ Multi-function regulator	(B+, D+, W, B-) / (B+, L, W, B-, DFM) <sup>2</sup>			
Drive end bearing / Rear bearing dimension	17X47X14, 17x52X17 / 12x32x10			
Protection of the Slip rings and Brushes Compartment	IP 54			
Operating (Storage) Temperatures	- 40°C to + 110°C (+ 130°C)			
EMC	Approved (Regulative ECE-R10 Rev.3: 2008-08)			
without pulley				

<sup>2</sup> available also older type Multi-function regulator B+, B-, L, EX (Thick-Film Hybrid technology)

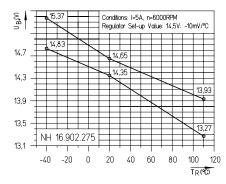
Mono-Function 14V



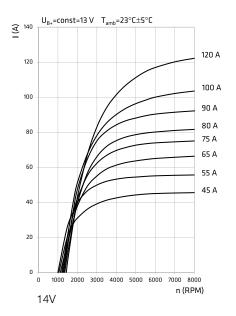
#### Mono-Function 28V

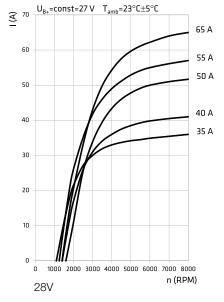


Multi-Function 14V

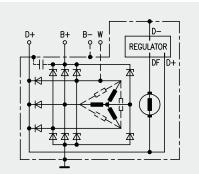


#### Performance curves

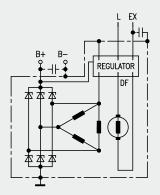




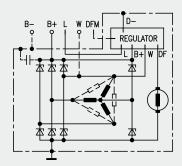
Connection diagrams



Mono-Function 14V, 28V



Multi-Function 14V (older type)



Multi-Function 14V

Test methods and conditions are based on standard ISO 8854.

Туре	n <sub>。</sub> (RPM)	l (A) at 1800 RPM	I (A) at 6000 RPM
14V 45A	1050	28	45
14V 55A	1000	35	55
14V 65A	1150	30	65
14V 75A	1250	34	74
14V 80A	1350	29	80
14V 90A	1300	36	90
14V 100A	1200	41	100
14V 120A	1400	29	117

I (A) at I (A) at n Туре 1800 6000 (RPM) RPM RPM 28V 35A 1100 18 35 28V 40A 1450 12 40 28V 50A 1550 5 50 28V 55A 1250 21 55 28V 65A 1400 15 63

Note: Alternator thermal stabilized at 3000 RPM, I= Imax at UB+= 13V (27V), Tamb= 23 °C  $\pm$  5 °C. Performance curves at higher ambient temperatures available.

# AAK COMPACT

#### Applications

- Agricultural and construction machinery (Mid-range),
- Gen-sets,
- Commercial vehicles,
- Passengers cars,
- Special applications (completely sealed version available).

#### Options

Insulated ground (return). Marine versions available.

#### Features

- Compact design,
- Dust-proof,
- CW or CCW rotation fans,
- Multi-function regulator with additional functions,
- Pulleys and mounting brackets available according to customer's requirements
- High specific output power,
- Over-voltage protection,
- Higher protection against accidental contact,
- Lower noise level,
- Long life operation,
- EMC approved and certified.

#### Design

•

- 3-phase 6-pole pairs synchronous generator with integrated rectifier and voltage regulator,
- Double insulated (G2) copper wire of temperature class over 200°C for stator and rotor windings,
- Rectifier with power press-fit type Zener diodes with operating temperature Tj=215°C max,
  - Mono-Function Regulator (14V, 28V):
  - Self-Excitation Supply (D+, diode trio),
  - Microelectronic,
- Multi-Function Regulator (14V, 28V):
  - Direct Excitation Supply (B+),
  - Microelectronic,
- Metal-graphite brushes and smaller diameter copper slip rings for higher brushes life,
- Two internal fans for CW or CCW rotation,
- Special roller type sealed bearings.

### Main technical data

AAK compact	
· · · · · ·	
	-
	9
	2

Туре	AAK			
Rated Voltage (V)	14	28		
Rated Current (A)	70 - 120	40 - 60		
Stator Diameter (mm)	125			
Cooling	Air cooling / Two internal fans (C	CW or CCW)		
Weight 1 (kg)	~ 5.3			
Max Permanent / Short time Rotational Speed (RPM)	13.000 / 15.000			
Voltage Regulator	Mono-Function (14V / 28V) / Multi-Function (14V/28V)			
Power diodes Type	Press-fit Zener (35A, 50A (14V) / 50A (28V))			
Over-voltage Protection	YES			
Zener Voltage (V)	19-25 (14V) / 34-40	) (28V)		
Electrical terminals Mono/ Multi-function regulator	(B+, D+, W, B-) / (B+, L, W, B-, DFM), (B+, L, W, B-, DFM, 15, S) <sup>3</sup>			
Drive end bearing / Rear bearing dimension	17X47X14, 17x52X17 / 17x35x10			
Protection of the Slip rings and Brushes Compartment	IP 54			
Operating (Storage) Temperatures	- 40°C to + 110°C (+ 130°C)			
EMC	Approved (Regulative ECE-R10 Rev.3: 2008-08)			

<sup>1</sup> without pulley

<sup>3</sup> Multi-function 28V

Mono-Function 28V

29,42

NH 16 902 418

Multi-Function 28V

-40 -20 0 20 40 60 80 100 120

28,78

27.82

-40 -20 0 20 40 60 80

(N<sup>‡</sup>8

30,0

29.0

28.0

27,0

26,0

(N)<sup>4</sup>B

29,0

28,5

28.0

27,5  Conditions: I=5A, n=6000RPM Regulator Set-up Value:28,4V:-10mV/°C

Conditions: I=5A, n=6000RPM Regulator Set-up Value: 28,3V: 0mV/°C

27.02

TR(°C)

28,87

27,73

100 120

TR(°C)

28,10

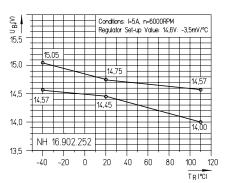
28.60

28.00

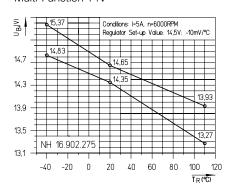
U<sub>B+</sub>=const=27 V T<sub>amb</sub>=23°C±5°C

NH 16.912.352

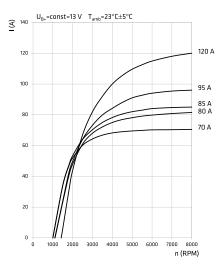
#### Mono-Function 14V

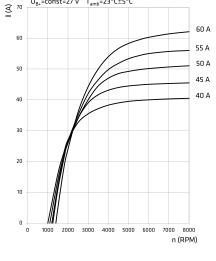


## Multi-Function 14V



#### **Performance curves**



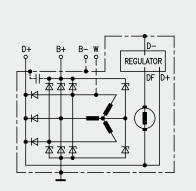


Test methods and conditions are based on standard ISO 8854.

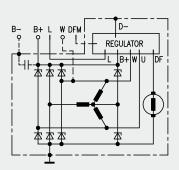
Туре	n <sub>o</sub> (RPM)	l (A) at 1800 RPM	l (A) at 6000 RPM	Туре	n <sub>o</sub> (RPM)	l (A) at 1800 RPM	l (A) at 6000 RPM
14V 70A	1000	47	70	28V 40A	1000	23	40
14V 80A	1100	40	80	28V 45A	1100	22	45
14V 85A	1000	47	84	28V 50A	1200	22	50
14V 95A	1100	42	94	28V 55A	1250	21	55
14V 120A	1400	30	115	28V 60A	1400	18	60

Note: Alternator thermal stabilized at 3000 RPM, I= Imax at UB+= 13V (27V), Tamb= 23°C ± 5°C. Performance curves at higher ambient temperatures available.

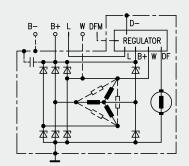
#### **Connection diagrams**



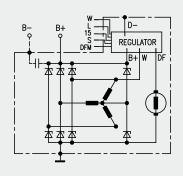
Mono-Function 14V, 28V



Multi-Function 14V (Type 1)



Multi-Function 14V (Type 2)



Multi-Function 28V

# AAL COMPACT

#### Applications

- Agricultural and construction machinery (Mid-High range),
- Gen-sets,
- Commercial vehicles,
- Passengers cars,
- Special applications.

#### Features

- Compact design,
- Dust-proof,
- CW or CCW rotation fans,
- Multi-function regulator with additional functions,
- Pulleys and mounting brackets available according to customer's requirements
- High specific output power,
- Over-voltage protection,
- Higher protection against accidental contact,
- Lower noise level,
- Long life operation,
- EMC approved and certified.

#### Design

- 3-phase 6-pole pairs synchronous generator with integrated rectifier and voltage regulator,
- Double insulated (G2) copper wire of temperature class over 200°C for stator and rotor windings,
- Rectifier with power press-fit type Zener diodes with operating temperature Tj=215°C max,
- Multi-Function Regulator (14V, 28V):
  - Direct Excitation Supply (B+),
  - Microelectronic,
- Metal-graphite brushes and smaller diameter copper slip rings for higher brushes life,
- Two internal fans for CW or CCW rotation,
- Special roller type sealed bearings.

AAL compact



#### Main technical data

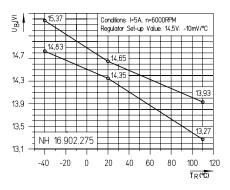
Туре	AAL			
Rated Voltage (V)	14	28		
Rated Current (A)	120 - 150	60 - 80		
Stator Diameter (mm)	136	1		
Cooling	Air cooling / Two internal fans (	CW or CCW)		
Weight 1 (kg)	~ 6.7			
Max Permanent / Short time Rotational Speed (RPM)	13.000 / 15.000			
Voltage Regulator	Multi-Function (14V / 28V)			
Power diodes Type	Press-fit Zener (50A (14V) / 50A (28V))			
Over-voltage Protection	YES			
Zener Voltage (V)	19-25 (14V) / 34-4	10 (28V)		
Electrical terminals	(B+, L, W, B-, DFN (B+, L, W, B-, DFN	,.		
Drive end bearing / Rear bearing dimension	17x52X17 / 17x3	ōx10		
Protection of the Slip rings and Brushes Compartment	IP 54			
Operating (Storage) Temperatures	- 40°C to + 110°C (+ 130°C)			
EMC	Approved (Regulative ECE-R10 Rev.3: 2008-08)			

<sup>1</sup> without pulley

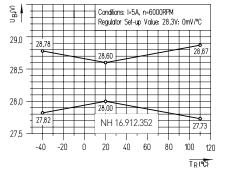
<sup>3</sup> Multi-function 28V

#### Multi-Function 14V

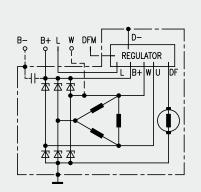
**Performance curves** 



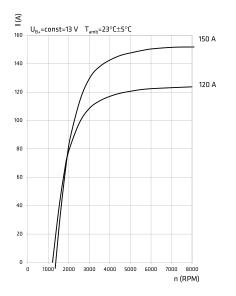
## Multi-Function 28V

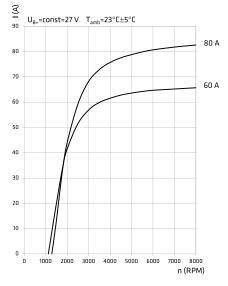


#### **Connection diagrams**



Multi-Function 14V (Type 1)

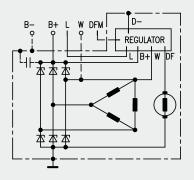




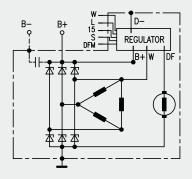
Test methods and conditions are based on standard ISO 8854.

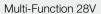
Туре	n <sub>o</sub> (RPM)	l (A) at 1800 RPM	l (A) at 6000 RPM	Туре	n <sub>o</sub> (RPM)	l (A) at 1800 RPM	l (A) at 6000 RPM
14V 120A	1250	70	120	28V 60A	1200	40	60
14V 150A	1300	80	150	28V 80A	1300	35	80

Note: Alternator thermal stabilized at 3000 RPM, I= Imax at UB+= 13V (27V), Tamb=  $23^{\circ}C \pm 5^{\circ}C$ . Performance curves at higher ambient temperatures available.



Multi-Function 14V (Type 2)





## AAN

#### Applications

- Agricultural and construction machinery with higher electrical demand (Top-range):
  - High HP tractors,
  - Combines (Harvesters),
  - Wind-rovers, ...
- Commercial vehicles,
- Special applications.

#### Options

AAN

Insulated ground (return). Marine versions available.

#### Features

- Heavy-duty design,
- Dust-proof,
- High specific output power,
- Multi-function regulator with additional functions (14V),
- Over-voltage protection,Long life bearings and brushes,
- Long life operation,
- Better protection of alternator sub-assemblies in harsh environment,
- Additional protection covers available for additional tube mounting for clean air intake,
- Max Efficiency > 65%
- EMC approved and certified.

#### Design

- 3-phase 6-pole pairs synchronous generator with integrated rectifier and voltage regulator,
- Double insulated (G2) copper wire of temperature class over 200°C for stator and rotor windings,
- Rectifier with power press-fit type Zener diodes with operating temperature Tj=225°C max mounted bellow rear bracket (2 diodes in parallel for high power 14V alternators),
- Mono-Function Regulator (28V):
  - Self-Excitation Supply (D+, diode trio),
  - Microelectronic,
- Multi-Function Regulator (14V):
  - Direct Excitation Supply (B+),
  - · Microelectronic,
- Metal-graphite brushes of increased length and bronze (CuSn5) slip rings,
- External CW fan,
- Special roller type sealed bearings for high pulley loads.

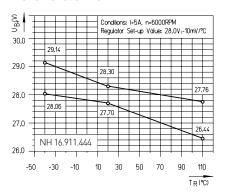
#### Main technical data

Туре	AAN				
Rated Voltage (V)	14	28			
Rated Current (A)	125 - 200	80 - 120			
Stator Diameter (mm)	142				
Cooling	Air cooling / Exter	nal fan CW			
Weight 1 (kg)	~ 8.0				
Max Permanent / Short time Rotational Speed (RPM)	10.000 / 12.000				
Voltage Regulator	Mono-Function (28V) / Multi-Function (14V)				
Power diodes Type	Press-fit Zener (50A, 80A (14V) / 50A (28V))				
Over-voltage Protection	YES				
Zener Voltage (V)	19-25 (14V) / 34-40 (28V)				
Electrical terminals Mono/ Multi-function regulator	(B+, D+, W, B-) / (B+, L, W, B-, DFM)				
Drive end bearing / Rear bearing dimension	17x52X17, 17x62x20 / 17x32x14				
Protection of the Slip rings and Brushes Compartment	IP 54				
Operating (Storage) Temperatures	- 40°C to + 110°C (+ 130°C)				
EMC	Approved (Regulative ECE-R10 Rev.3: 2008-08)				

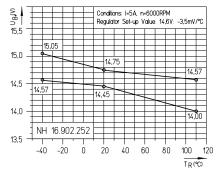
<sup>1</sup> without pulley



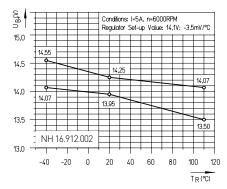
Mono-Function 28V



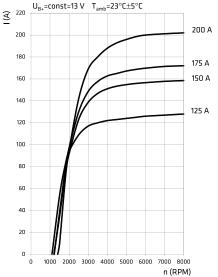
#### Multi-Function 14V



Multi-Function 14V ("One-wire")



#### Performance curves



n<sub>o</sub> (RPM)

1100

1200

1200

1400

85

75

78

70

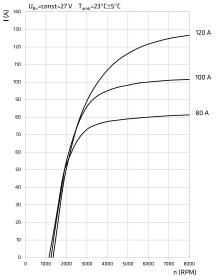
Туре

14V 125A

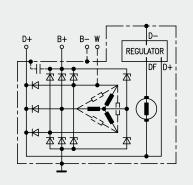
14V 150A

14V 175A

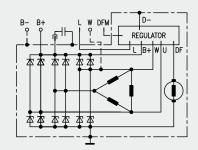
14V 200A



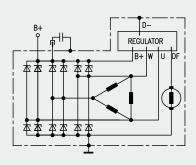
**Connection diagrams** 



Mono-Function 28V



Multi-Function 14V



Multi-Function 14V ("One-wire")

Test methods and conditions are based on standard ISO 8854. I (A) at I (A) at I (A) at I (A) at 1800 6000 RPM RPM

Туре	n <sub>o</sub> (RPM)	1800 RPM	6000 RPM
28V 80A	1150	44	80
28V 100A	1250	42	100
28V 120A	1350	38	120

Note: Alternator thermal stabilized at 3000 RPM, I= Imax at UB+= 13V (27V), Tamb= 23°C ± 5°C. Performance curves at higher ambient temperatures available.

125

155

170

200

# AAN COMPACT

#### Applications

- Agricultural and construction machinery (Top-range),
- Heavy duty applications,
   Passenger cars and commercial vehicles with higher electrical demand
- Special applications:
  - 48V alternators,
  - 110V~, 230V~ AC voltage alternators.

#### Options

AAN COMPACT

Insulated ground (return). Marine versions available.

#### Features

- Compact design,
- Dust-proof,
- Trash screens available,
- CW or CCW rotation fans,
- Multi-function regulator with additional functions (14V),
- Pulleys and mounting brackets available according to customer's requirements
- High specific output power,
- Over-voltage protection,
- Higher protection against accidental contact,
- Lower noise level,
- Long life operation,
- Max Efficiency > 65%
- EMC approved and certified.

#### Design

- 3-phase 6-pole pairs synchronous generator with integrated rectifier and voltage regulator,
- Double insulated (G2) copper wire of temperature class over 200°C for stator and rotor windings,
- Rectifier with power press-fit type Zener diodes with operating temperature Tj=225°C max,
- Mono-Function Regulator (14V, 28V):
  - Self-Excitation Supply (D+, diode trio),
  - · Microelectronic,
- Multi-Function Regulator (14V):
  - Direct Excitation Supply (B+),
  - Microelectronic,
- Metal-graphite brushes and smaller diameter copper slip rings for higher brushes life,
- Two internal fans for CW or CCW rotation,
- Special roller type sealed bearings for high pulley loads.

#### Main technical data



Туре	AAN			
Rated Voltage (V)	14	28		
Rated Current (A)	125 - 200	80 - 120		
Stator Diameter (mm)	142	1		
Cooling	Air cooling / Two i (CW or CCW)	internal fans		
Weight 1 (kg)	~ 7.3			
Max Permanent / Short time Rotational Speed (RPM)	13.000 / 15.000			
Voltage Regulator	Mono-Function (14V / 28V) / Multi-Function (14V)			
Power diodes Type	Press-fit Zener (65A, 80A (14V) / 50A (28V))			
Over-voltage Protection	YES			
Zener Voltage (V)	19-25 (14V) / 34-	40 (28V)		
Electrical terminals Mono/ Multi-function regulator	(B+, D+, W, B-) / (B+, L, W, B-, DFI	M)		
Drive end bearing / Rear bearing dimension	17X52X17, 17x62	2X17 / 17x40x12		
Protection of the Slip rings and Brushes Compartment	IP 56			
Operating (Storage) Temperatures	- 40°C to + 110°C (+ 130°C)			
EMC	Approved (Regulative ECE-R10 Rev.3: 2008-08)			

<sup>1</sup> without pulley

#### Mono-Function 14V

#### (N<sup>t</sup>Br Conditions: I=5A, n=6000RPM Regulator Set-up Value: 14,6V: -3.5mV/°0 15.5 5.05 15,0 14 75 14.57 14,5 17. 22 14.0 1/. 00 NH 16.902.252 13,5 . 20 80 -40 -20 0 40 60 100 120 T R (℃)

#### Conditions: I=5A, n=6000RPM Regulator Set-up Value:28,4V:-10mV/°C UB4V) 30.0 29,42 29,0 28.70 28.58 ╈ 28,0 28.10 27,0 NH 16.902.418 26,0 -20 0 20 40 60 80 100 120 -40

14.75

T R (°C)

14.00

TR(°C)

Conditions: I=5A, n=6000RPM Regulator Set-up Value: 14,6V: -3,5mV/°C

Multi-Function 14V ("One-wire")

UB<sup>4</sup>V

15,5

15,0

14,5 -14,57

14,0

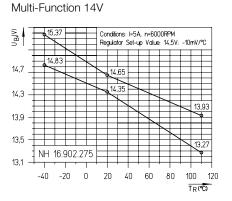
13.5

15,05

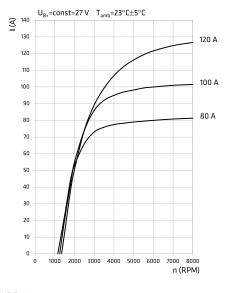
NH 16.902.252

-40 -20 0 20 40 60 80 100 120

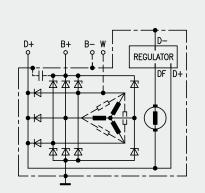
Mono-Function 28V



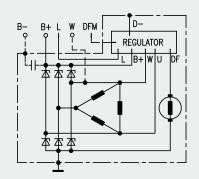
#### Performance curves



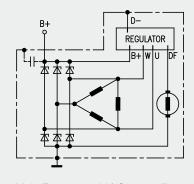
### **Connection diagrams**



Mono-Function 14V, 28V



Multi-Function 14V



Multi-Function 14V ("One-wire")

Test methods and conditions are based on standard ISO 8854.

Туре	n <sub>o</sub> (RPM)	l (A) at 1800 RPM	l (A) at 6000 RPM	Туре	n <sub>o</sub> (RPM)	l (A) at 1800 RPM	l (A) at 6000 RPM
14V 125A	1100	85	125	28V 80A	1150	44	80
14V 150A	1200	75	155	28V 100A	1250	42	100
14V 175A	1200	78	170	28V 120A	1350	38	120
14V 200A	1400	70	200				

Note: Alternator thermal stabilized at 3000 RPM, I= Imax at UB+= 13V (27V), Tamb=  $23^{\circ}C \pm 5^{\circ}C$ . Performance curves at higher ambient temperatures available.



#### Applications

AAT alternators were developed for heavy-duty and special applications with high electric load requirements, specially at idle speeds:

- Commercial vehicles as buses, trucks, ...,
- Buses where required additional power supply for A/C,
- Top class agricultural and constru-ction machinery (combines, ...),
- Other heavy –duty and special applications, where required high output power.

#### Options

Insulated ground (return). Marine versions available.

#### Features

- Heavy-duty design,
- Dust-proof,
- High specific output power and high output at idle,
- Over-voltage protection,
- Long life bearings and brushes,
- Long life operation,
- Better protection of alternator sub-assemblies in harsh environment,
- Trash screens available,
- Additional protection covers available for additional tube mounting for clean air intake,
- Max efficiency >70%,
- EMC approved and certified.

#### Design

- 3-phase 8-pole pairs synchronous generator with integrated rectifier and voltage regulator,
- Double insulated (G2) copper wire of temperature class over 200°C for stator and rotor windings,
- Bolt connections stator taps-rectifier ensure high reliability of connection,
- Rectifier with power press-fit type Zener diodes with operating temperature Tj=225°C max mounted bellow rear bracket (2 diodes in parallel per phase as standard),
- Mono-Function Regulator (14V, 28V):
  - Self-Excitation Supply (D+, diode trio),
  - Thick-Film Hybrid, Microelectronic,
- Multi-Function Regulator (14V):
  - Direct Excitation Supply (B+),
  - Microelectronic,
- Metal-graphite brushes of increased length and special bronze (CuSn5) slip rings,
- Big shaft diameter 22,2 or 30 mm,
- External Bi-directional fan or lower noise CW fan,
- Special roller type sealed bearings for high pulley loads and needle rear bearing.

### Main technical data

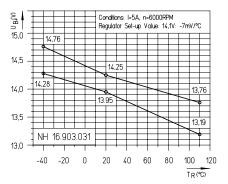
Туре	AAT		
Rated Voltage (V)	14	28	
Rated Current (A)	220 - 270	120 - 200	
Stator Diameter (mm)	165,5		
Cooling	Air cooling / External fan Bi-dire	ectional or CW	
Weight 1 (kg)	13 - 15		
Max Permanent / Short time Rotational Speed (RPM)	7.000 / 8.000		
Voltage Regulator	Mono-function (14 less (28V), Multi-fu	. ,. ,	
Power diodes Type	Press-fit Zener (50A, 80A (14V) / 50A (28V))		
Over-voltage Protection	YES		
Zener Voltage (V)	19-25 (14V) / 34-40 (28V)		
Electrical terminals Mono/ Multi-function regulator	(B+, D+, W, B-) / (B+, L, W, B-, DFM)		
Drive end bearing / Rear bearing dimension	30x72X19, 30x72x27 / 20x28x13		
Protection of the Slip rings and Brushes Compartment	IP 56		
Operating (Storage) Temperatures	- 40°C to + 110°C (+ 130°C)		
EMC	Approved (Regula Rev.3: 2008-08)	tive ECE-R10	

<sup>1</sup> without pulley

### AAT



#### Mono-Function 14V



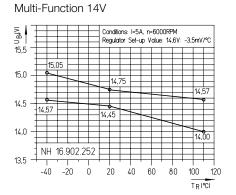
∩<sup>B</sup>N Conditions: I=5A, n=6000RPM Regulator Set-up Value: 28,0V;-10mV/°C 30,0 29,14 29.0 28,30 27.76 28.0 28,06 27.7 27,0 26.44 NH 16.911.447 26,0 Т . . -50 70 110 -30 -10 10 30 50 90

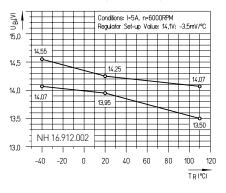
TR(°C)

Multi-Function 14V ("One-wire")

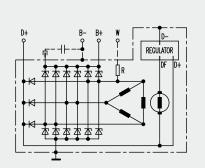
 $U_{B+}$ =const=27 V  $T_{amb}$ =23°C±5°C

Mono-Function 28V

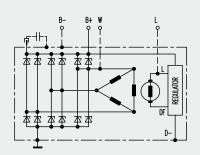




#### **Connection diagrams**

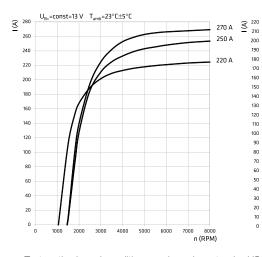


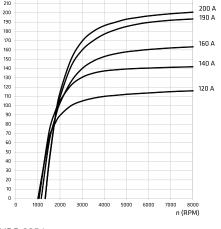
Mono-Function 14V, 28V

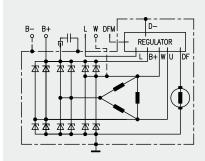


Battery-less operation

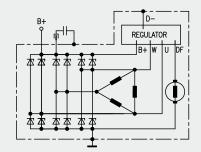
#### Performance curves







Multi-Function 14V



Multi-Function 14V ("One-wire")

Test methods and conditions are based on standard ISO 8854.

Туре	n <sub>o</sub> (RPM)	l (A) at 1800 RPM	l (A) at 6000 RPM
14V 220A	1050	150	220
14V 250A	1450	90	248
14V 270A	1450	100	266

Туре	n <sub>o</sub> (RPM)	l (A) at 1800 RPM	l (A) at 6000 RPM
28V 120A	1000	82	115
28V 140A	1050	95	140
28V 160A	1150	88	160
28V 190A	1350	90	190
28V 200A*	1350	90	197

\*Note: Bigger fan and brackets with cooling ribs

Note: Alternator thermal stabilized at 3000 RPM, I= Imax at UB+= 13V (27V), Tamb=  $23^{\circ}C \pm 5^{\circ}C$ . Performance curves at higher ambient temperatures available.

#### PRODUCT REQUIREMENTS FORM

1. Customer d	lata					
Company:						
Address:			_ Country:			
Responsible perso	n:		_ Phone / Mobile	e:		
Fax:			E-mail:			
2. Engine data	1					
Project Name:			_ Project No.:			
Enquiry	□ New project	Modification				
Brief description: _						
Planned quantity b	y year: Starting year	1 <sup>st</sup>	2 <sup>nd</sup>	3 <sup>rd</sup>	4 <sup>th</sup>	
Application:						
Automotive	Commercial vehicles	(trucks, buses,)	Agriculture	□ Construction	🗌 Railway	🗌 Marine
Other:						
Engine data						
Petrol	No. of cylinders:		No. of valves:			
Diesel	Displacement Ltr.:			e):		
	Rated output: kW		Nominal operating speeds:			
	2/4 Stroke:					
	Compression:					
Alternator (actua	al used)					
	Туре:		Rated voltage/	current:	V	А
	□ NO					
3 . Alternator d	lesign requirements					
Electrical require	ements					
Rated voltage:	V	Rated Current:		A (1800 RPM)		A (6000 RPM)
Alternator performa	ance curves (attached):	🗆 YES 🗌 NO				
Rated electrical po	wer:kW	Isolated ground (retu	rn) 🗌 YES 🛛	] NO		
Electrical terminals	(types, dimension)					
B+:		D+:		L:		
W :		В-:		S:		
15 :		DFM:				
Connector: 🗌 YE	ES 🗌 NO	Туре				
Other:						
Regulator (set-up)	voltage U <sub>B+</sub> =	v/ Tk = m\		ator characteristic (attacl	hed): 🗆 VES	□ NO
	51		i-function - bus (B	,		

2

Vehicle electrical system requ	uirements:						
Battery type:			B	attery rated data: _			
Special electrical requirement	ts:						
Mechanical and fitting re	quirements						
Direction of alternator rotation	n: 🗌 clockwise	counte	erclockwise	both direction	IS		
Transmission ratio between e	engine / alternator:	1:					
Type of driving belt/ pulley:							
□ One-groove, Belt wid	th:	_mm	Angle:				
☐ Two-groove, Belt wid	th:	_mm	Dimension	between grooves: _		_ Angle:	
Poly V belt, No. of groove						_ Angle:	
Diameter of the pulley:							
Overrunning pulley:  YES			Data:				
Other:							
Type of installation:							
						side view: Please draw direction, on of cables and terminals	
Side view:					poola		
			□				
Max alternator brackets dian Mounting requirements: To s				ator length: 3D model	mm	Max alternator weight	kg
Other design requirements: _							
Environmnetal requireme							
Grade of protection accordin							
Environmental conditions:	<ul><li>☐ Salt spray</li><li>☐ Dust, mud</li></ul>	☐ High tei ☐ Trash	mperature	<ul> <li>Low temperat</li> <li>Water</li> </ul>		Humidity Other	
Special requirements							
	□ YES □	NO	Part No.:				
Safety standards:							
Other standards:							
Date:			Signature:				

### www.letrika.mahle.com

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